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# Quality Control for HVAC Systems in Residential Buildings with IoT-based Fault Detection and Diagnostics

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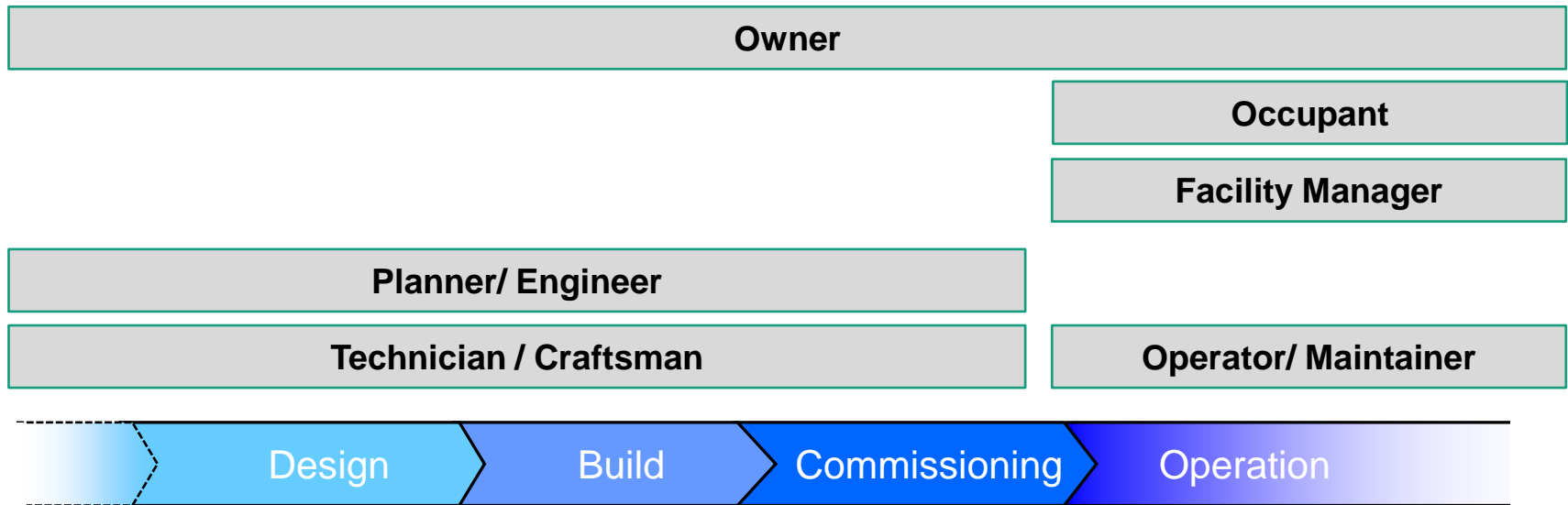
Fraunhofer ISE

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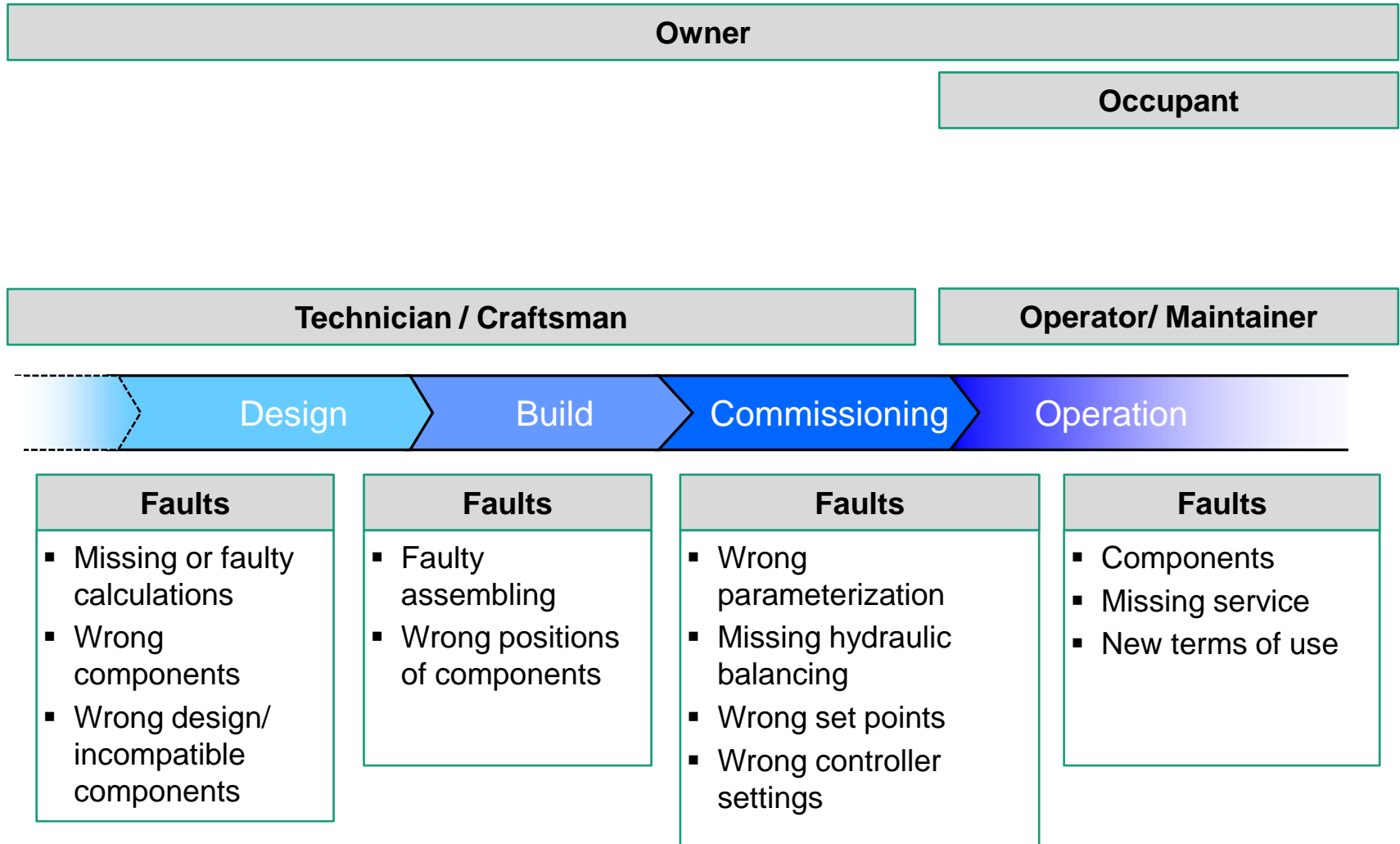
# Introduction

- Residential buildings has a high potential of energy saving
- Performance gap: Mismatch of designed and measured performance
- Components vs. System
- Complex systems
  - Small faults increase primary energy consumption
- Increase efficient by quality control and optimization, therefore saving energy
- Find cost-efficient, easy, practicable approach by using IoT
- Is it possible to find faults before they increase consumption or decrease comfort?

# Actors in an ideal process during the life cycle of buildings



# Actors and faults in a process during the life cycle of residential buildings



# Quality in HVAC systems in residential buildings

- Problems
  - Planning process is not in focus
  - Human caused faults
  - No monitoring
  
- Specific features
  - Systems are simple and similar, means methods should be easily replicable
  - Low-cost solutions required
  - Closed systems

# State of the art and science

## ■ Quality of single HVAC components (ErP)

- “Energy labelling of residential ventilation units”
- “Ecodesign requirements for ventilation units”

25.11.2014	EN	Official Journal of the European Union	L 337/27
<p><b>COMMISSION DELEGATED REGULATION (EU) No 1254/2014</b>  of 11 July 2014  supplementing Directive 2010/30/EU of the European Parliament and of the Council with regard to energy labelling of residential ventilation units  (Text with EEA relevance)</p>			
L 337/8	EN	Official Journal of the European Union	25.11.2014
<p><b>COMMISSION REGULATION (EU) No 1253/2014</b>  of 7 July 2014  implementing Directive 2009/125/EC of the European Parliament and of the Council with regard to ecodesign requirements for ventilation units  (Text with EEA relevance)</p>			

## ■ Checklists for installation and commissioning

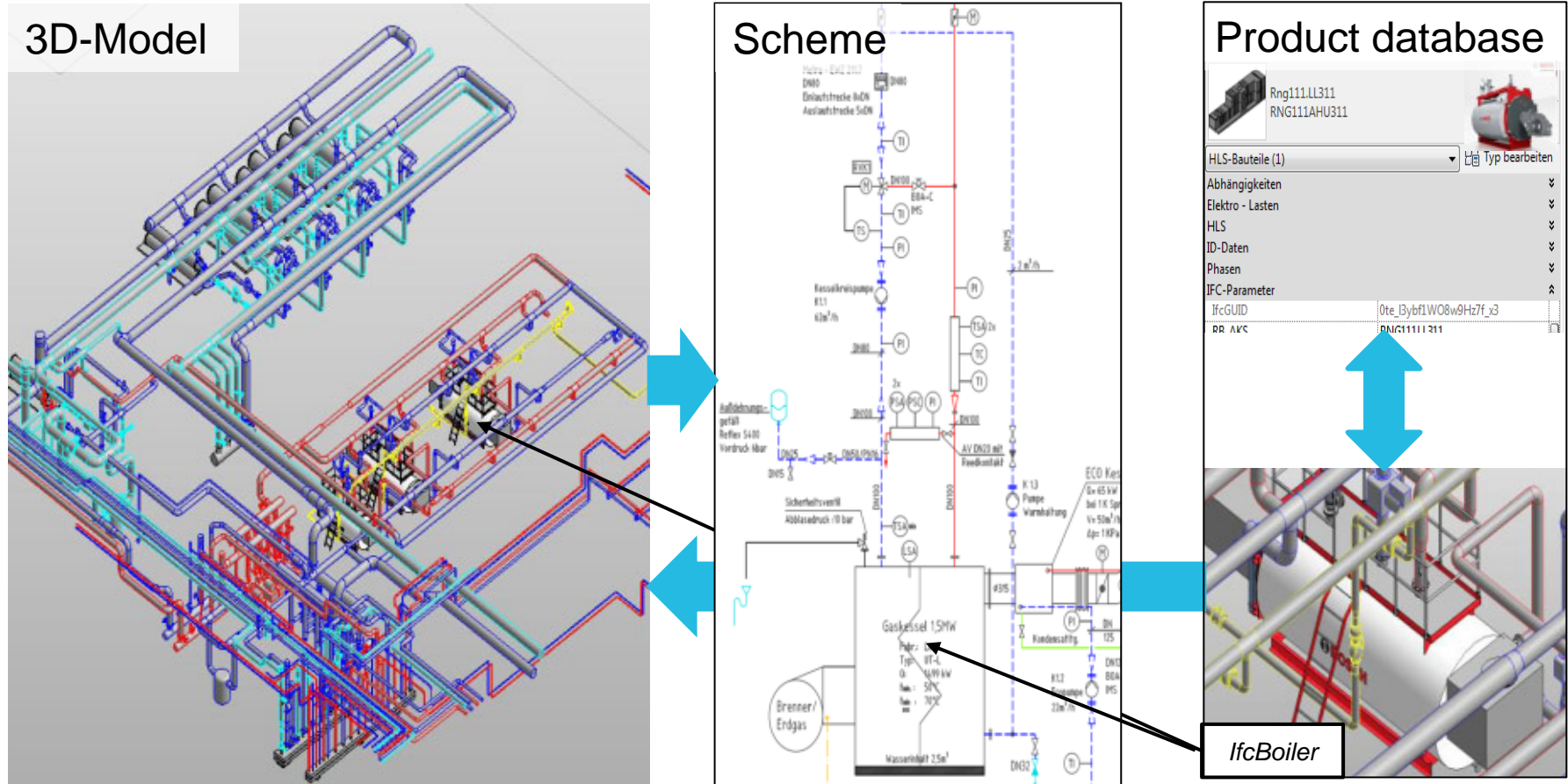
Beschreibung	OK	Bemerkungen
<b>1 Kontrolle</b>		
1.1 Allgemeine Installationskontrolle: <ul style="list-style-type: none"> <li>• Anschlüsse korrekt</li> <li>• Flussrichtung</li> <li>• Sekundärseite gefüllt</li> <li>• Wärmedämmung komplett</li> <li>• Fühler eingebaut und angeschlossen</li> <li>• Elektroinstallationen Regelung, Pumpe, Sicherungen definitiv angeschlossen</li> </ul>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
1.2 Installationskontrolle der Kollektoren, unmittelbar nach deren Installation (vor Abbau Gerüst, vor Schliessen Installations-schächte)	<input type="checkbox"/>	
1.3 Dichtheitskontrolle durchgeführt und protokolliert?	<input type="checkbox"/>	
1.4 Entlüftungs- und Entleerhahnen geschlossen?	<input type="checkbox"/>	
1.5 Expansionsgefäß installiert, Vordruck gemäss Anlagehöhe eingestellt?	<input type="checkbox"/>	
1.6 Sicherheitsventil auf Kollektorseite nicht absperbar?	<input type="checkbox"/>	
1.7 Abblaseleitung in Auffanggefäß geführt?	<input type="checkbox"/>	
1.8 Ansprechdruck Sicherheitsventil überprüft?	<input type="checkbox"/>	
1.9 Rückschlagventil (Schwerkraftbremse) installiert?	<input type="checkbox"/>	
1.10 Füllvorrichtung mit Gefäß (Fass/Kanister) komplett und ausreichend dimensioniert?	<input type="checkbox"/>	

# Promising approaches

- Building Information Modelling (BIM)
  - Information can be shared between all actors in all phases of life cycle
- IoT based data generation (Monitoring)
  - All data in a centralized place with same format
- Fault detection and diagnostics (FDD)
  - Faults can be detected and the cause can be found

# Use of BIM for operation supervision of HVACs

## Design process - boiler and hot water loop





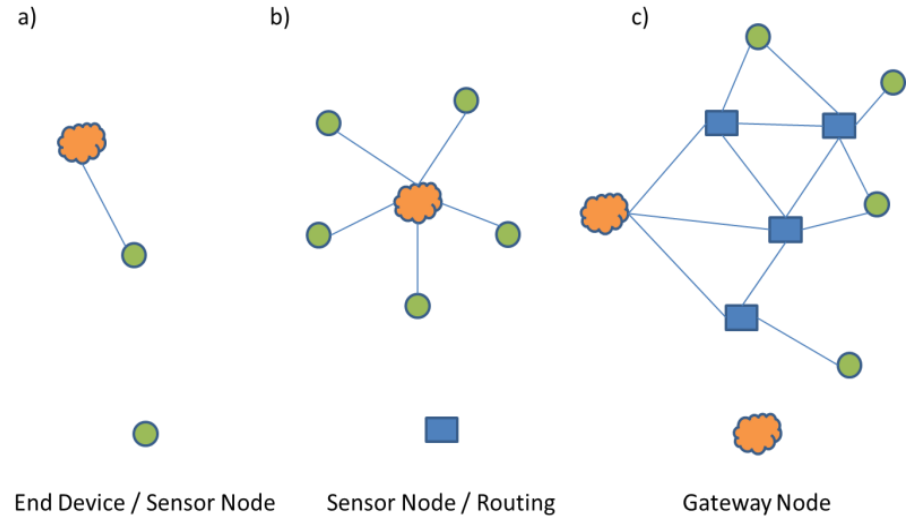
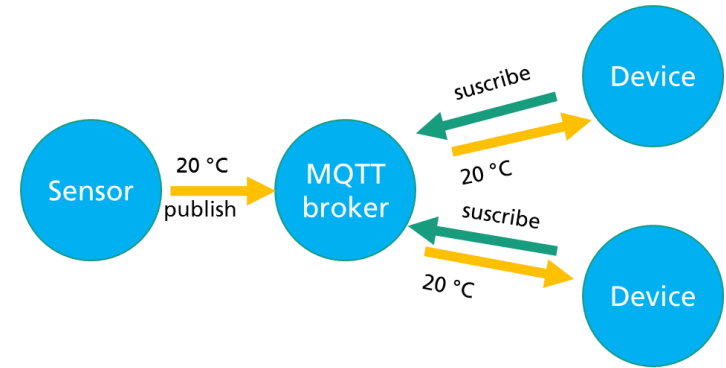
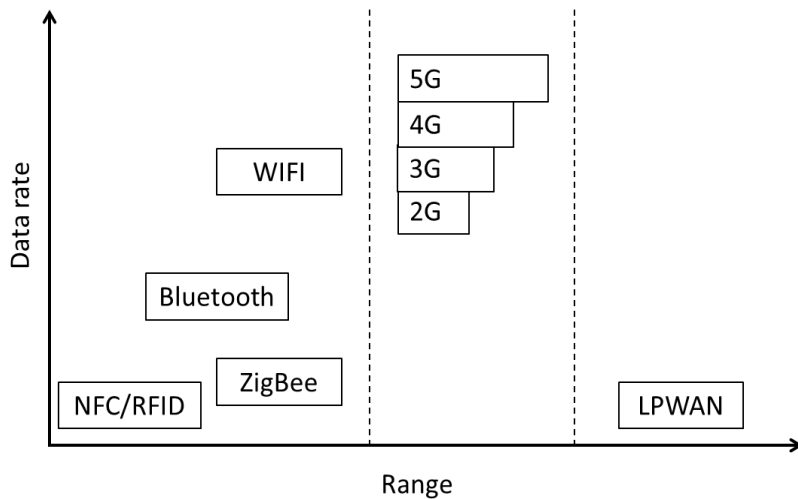
# Internet of Things (IoT)

- All physical sensors, devices and actors have a unique identity in the internet
- They can communicate via the same protocols with each other
- Parameters can be changed remotely with smart end devices
- QR-Codes/ RFID
  - Prepare information
  - Digital device informations
    - Digital system information

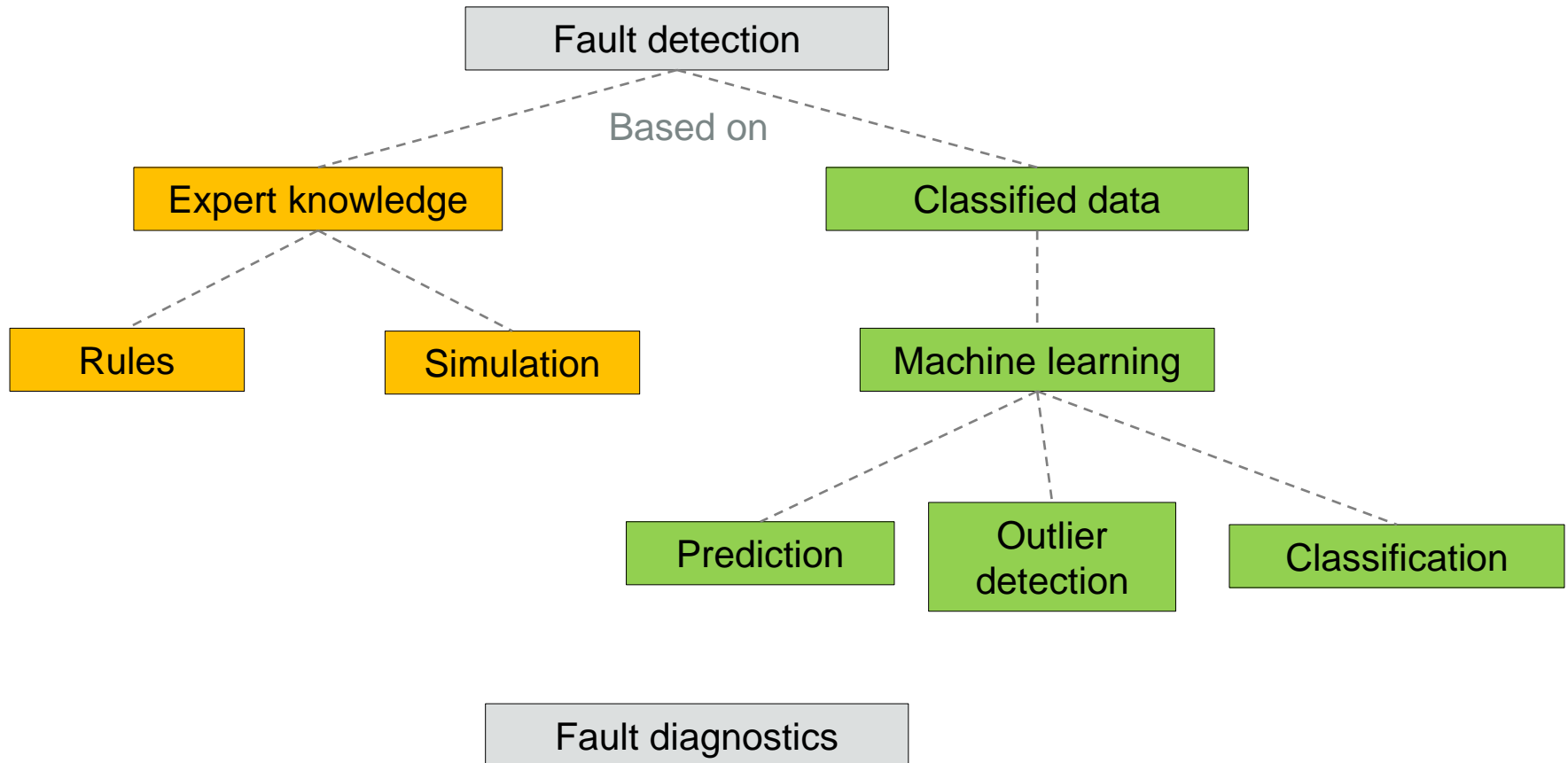


# Internet of things (IoT)

- Energy supply
- Range vs. data rate: e.g. LoRaWAN® with high range but low data rate
- Different protocols
- Different topologies

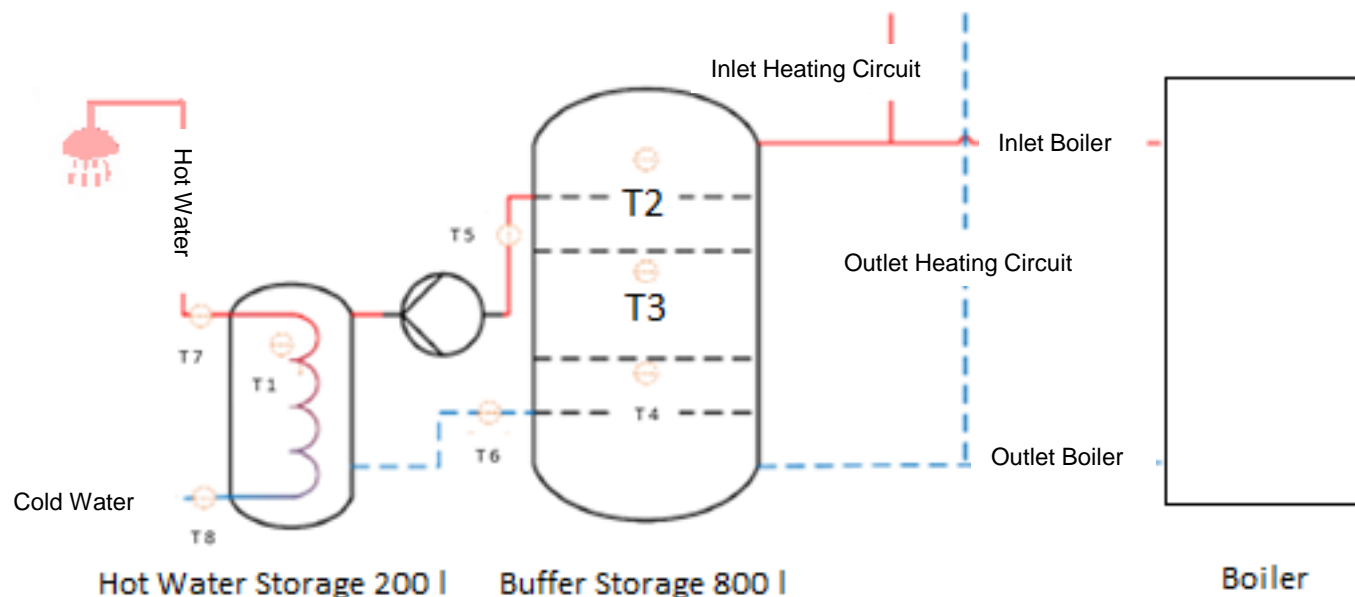


# Fault detection and diagnostics

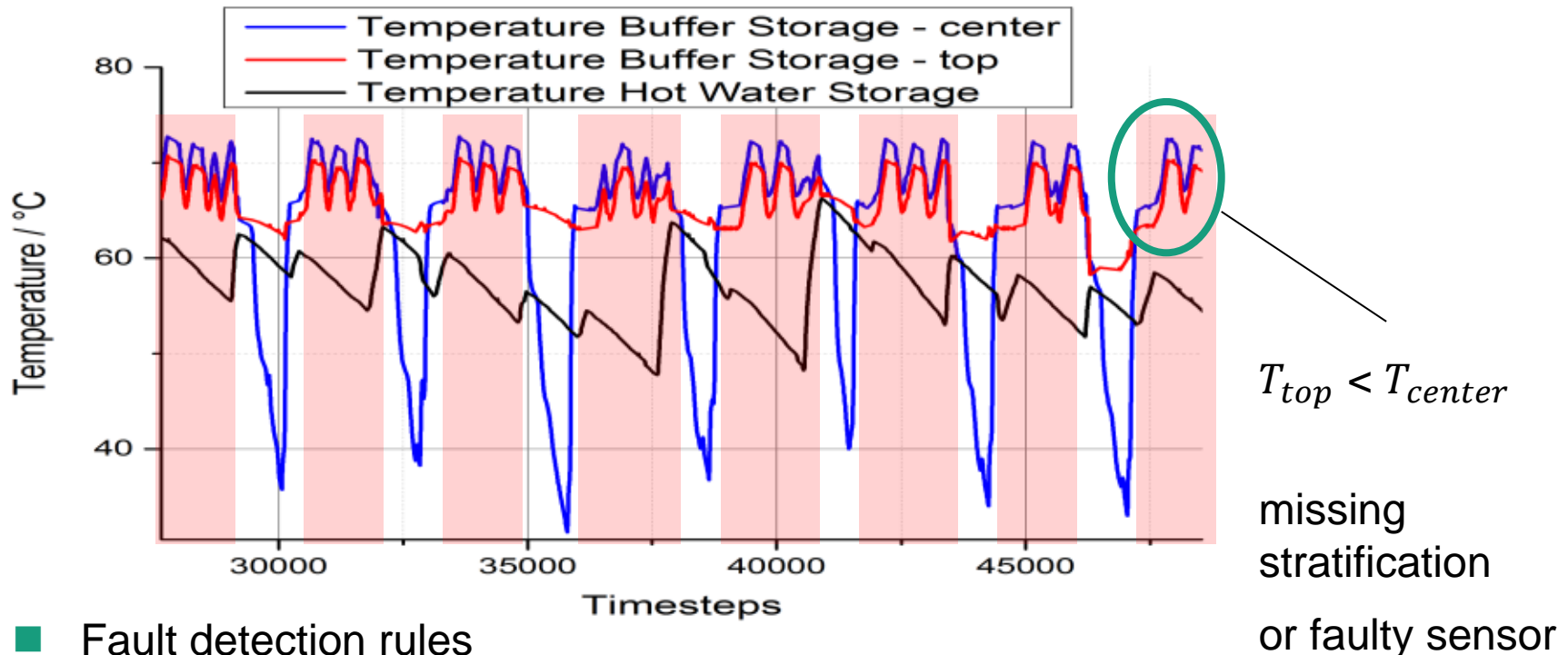


# An example of a system with boiler, hot water tank and buffer storage

- Additional sensors were added
- Faults could be detected



# Results of case study



## ■ Fault detection rules

- (i) If  $T_{top} < T_{center} \rightarrow$  fault or
- (ii) If  $T_{bottom} > T_{center} \rightarrow$  fault
- (iii) If  $T_{top} < T_{bottom} \rightarrow$  fault

# Conclusion and Outlook

## ■ Conclusion

- Quality of installation and operation of small supply systems is needed to close the performance gap
- Fault detection methods using Artificial Intelligence algorithms could be applied even in small systems
- IoT is a promising technology to enable economical quality control solutions in residential buildings during all phases (building, commissioning and operation)

## ■ Outlook

- Demonstration on HVAC systems in existing residential buildings
- Benchmarking for quality in small residential buildings
- Simulation for validation and further investigations

**Thank you for your attention!**

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