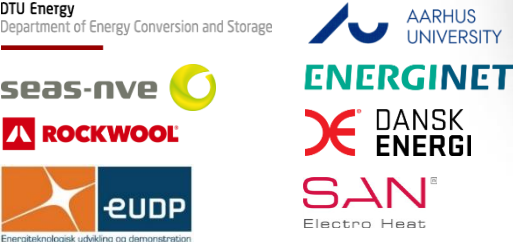
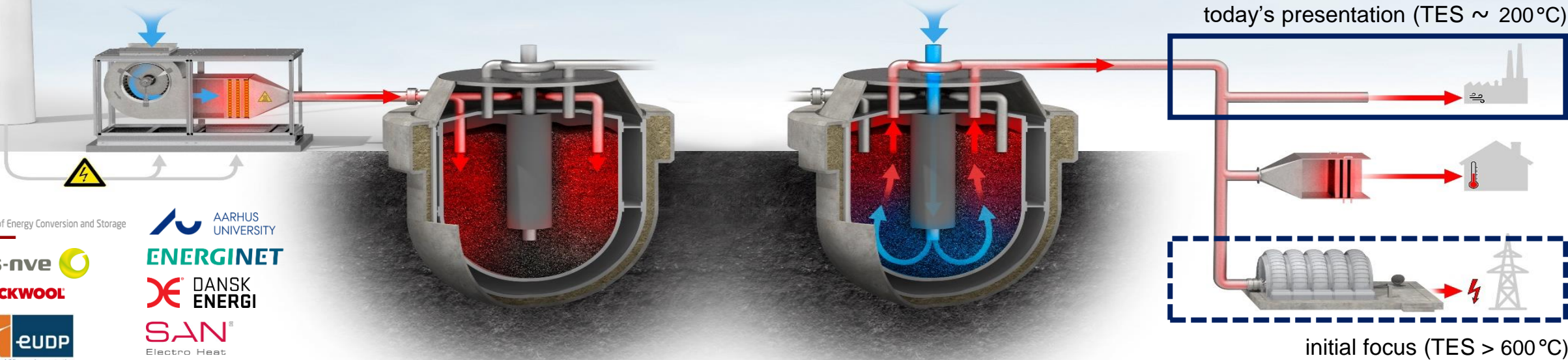


Rock Bed Thermal Energy Storage for Medium-Temperature Applications

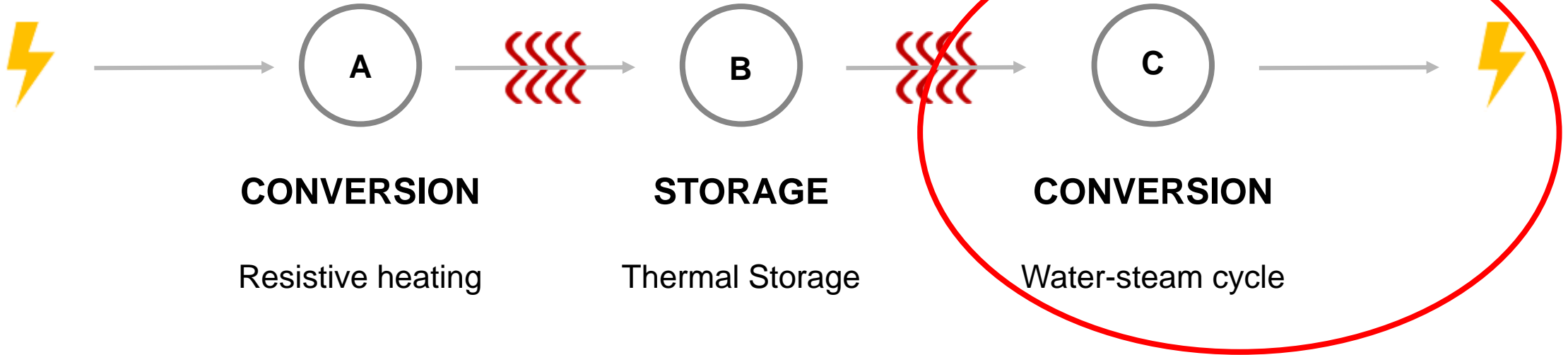


Kai Knobloch, Kurt Engelbrecht, Yousif Muhammad
Department of Energy Conversion and Storage, Technical University of Denmark



Initial focus: Power-to-Heat-to-Power *

* classified as *Carnot Battery*
 IEA Task 36
IEA Technology Collaboration Programme



More about Carnot Batteries?

Carnot battery

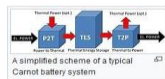
From Wikipedia, the free encyclopedia

A **Carnot battery** is a type of energy storage system that stores electricity in thermal energy storage. During the charging process, electricity is converted into heat and kept in heat storage. During the discharging process, the stored heat is converted back into electricity.^{[1][2]}

Moreover, "Marguerre" patented the concept of this technology since 100 years^[3] but the development of this concept has only recently been revitalized for increasing the shares of energy delivered by renewable sources. On the other hand, "Andre Thess" invented the term of Carnot Battery in 2016 before the first International Workshop on Carnot Batteries.^[4]

The name "Carnot battery" comes from Carnot's theorem, which describes the maximum efficiency of converting heat into mechanical energy. The word "battery" indicates that the purpose of this technology is to store electricity. The discharge efficiency of Carnot batteries is limited by the Carnot efficiency.

The German Aerospace Center (DLR) and University of Stuttgart have been working on the concept of Carnot batteries that store electricity in high-temperature heat storage since 2014^[5] in 2018, the name "Carnot battery" was used in Hannover Messe,^[6] one of the world's largest trade fairs, by DLR.^[6] However, the concept of Carnot batteries covers the technologies that have been developed for years,^[7] such as pumped thermal energy storage^{[8][9]} and liquid air energy storage.



More about our high-temperature rock bed?

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A partially underground rock bed thermal energy storage with a novel air flow configuration

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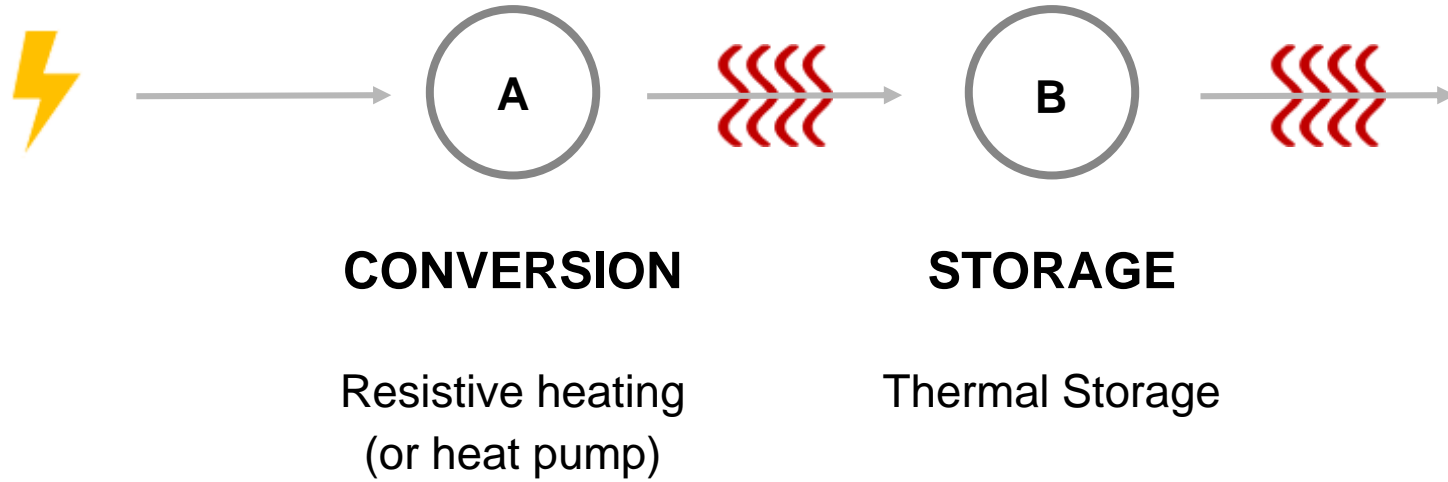
^b SEAS-NVE, Hovedgaden 36, 4520 Svninge, Denmark

^c Polytechnic University of Milano, Piazza Leonardo da Vinci, 20133 Milano, Italy



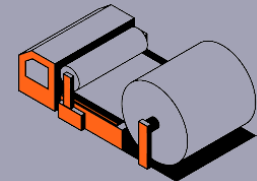
[1] or <https://doi.org/10.1016/j.apenergy.2022.118931>

New focus: Power-to-Heat- ...

EU28, 2020: More than 74% of the final energy demand for process heat accounts to temperatures above 200 °C. [2]

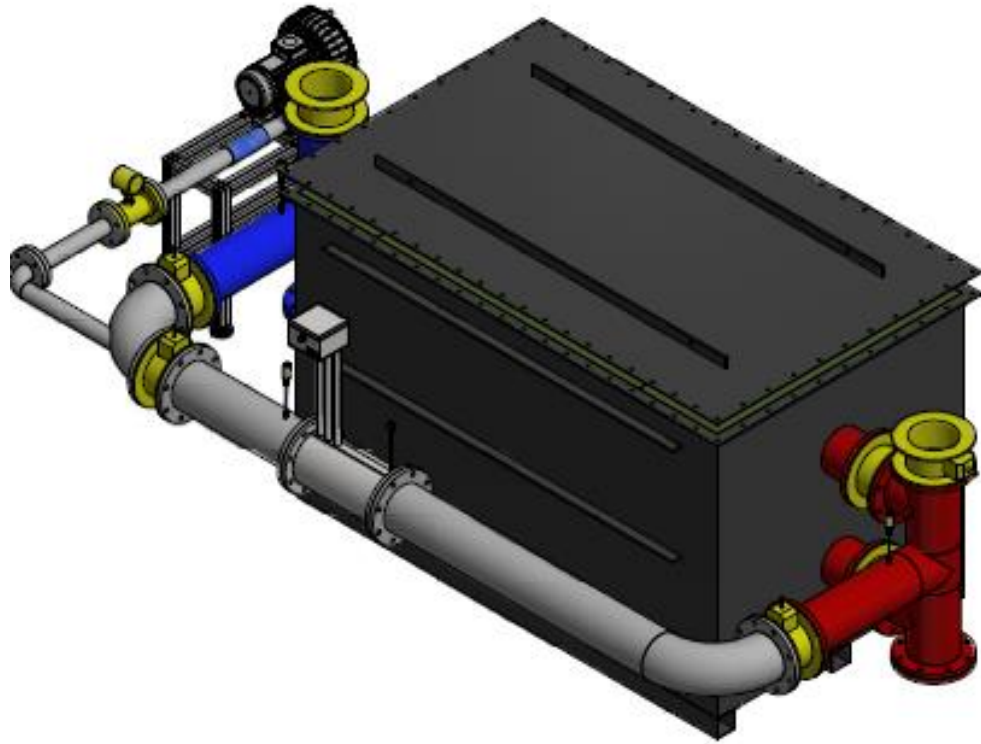


Energy-intensive industries
such as

-  [3]
-  [4]
-  [5]
- ...

Rock Bed 1.0 and 2.0 at DTU Energy

Shoebox [5]



Droplet [1]

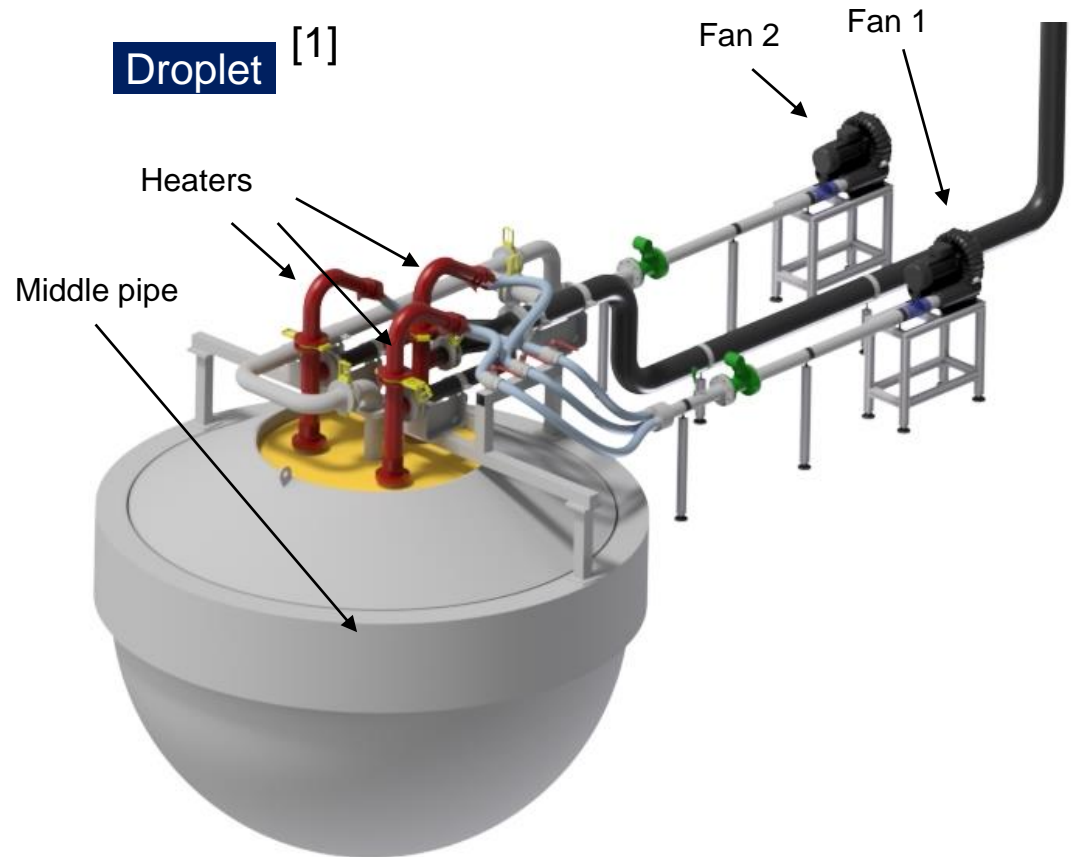
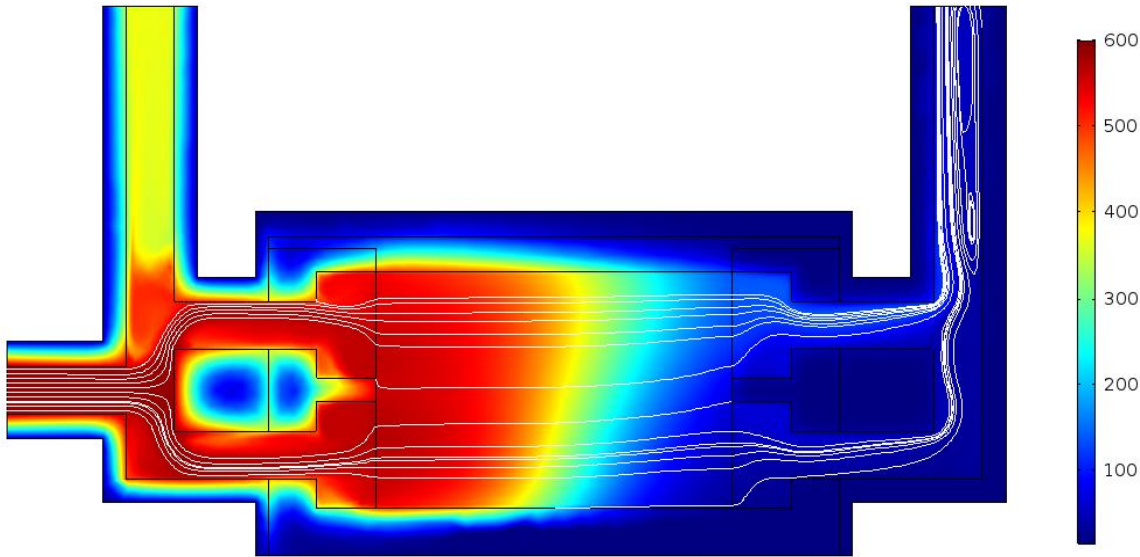


Figure 1 Rock bed concepts developed at DTU Energy [1] [5].

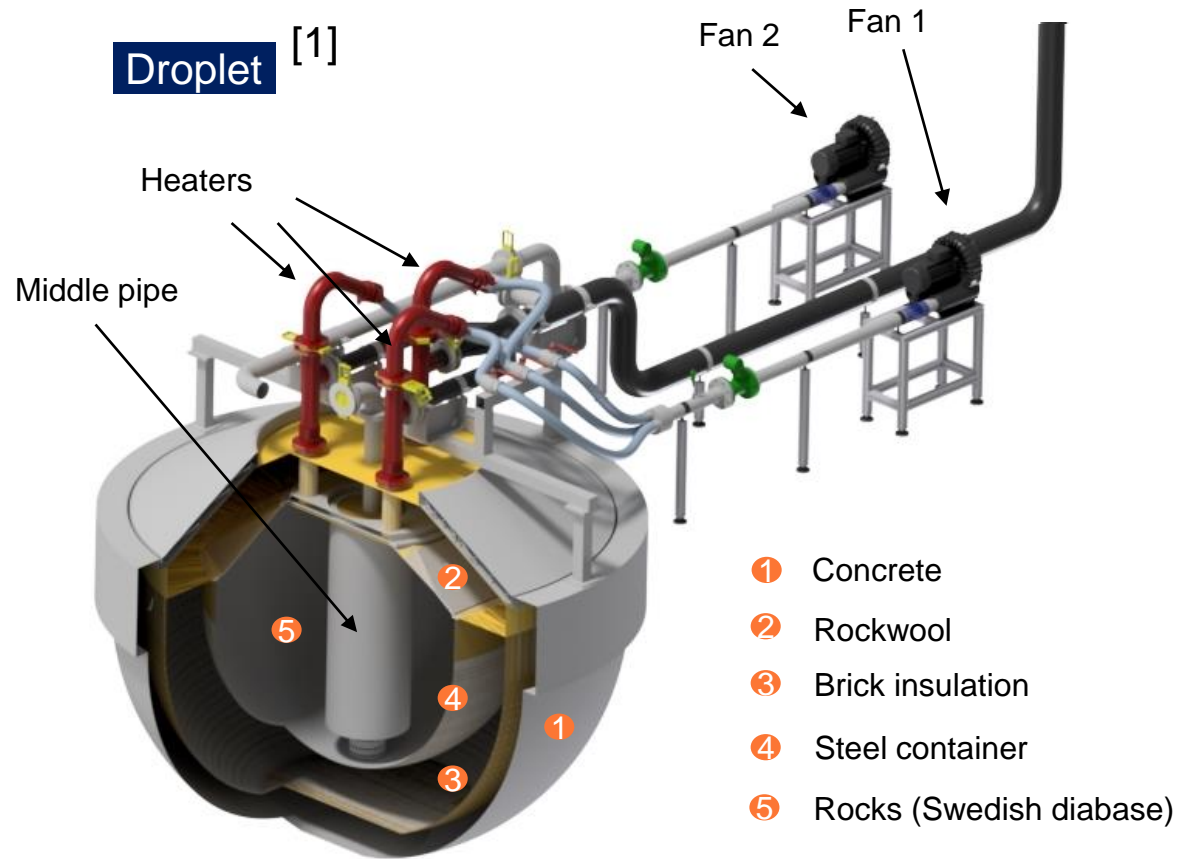
Rock Bed 1.0 and 2.0 at DTU Energy

Shoobox [5]



Temperature and air flow streamline after 6 h charge with $Re = 12$ and $NTU = 56$ [5].

Droplet [1]

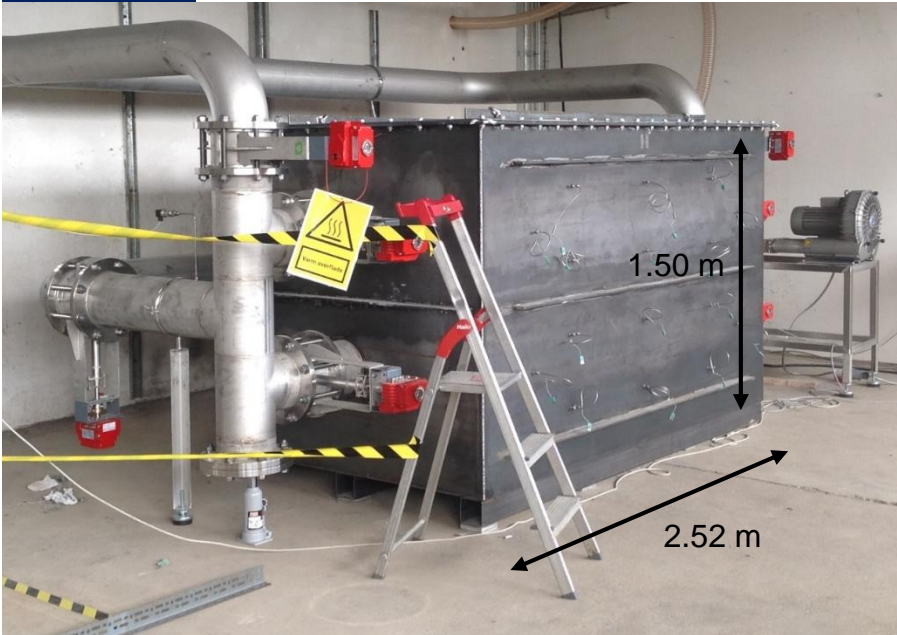


- two different rock sizes (8-11 mm and 16-22 mm)
- piping and heaters mounted on top of the storage
- middle pipe for flow reversal

Figure 1 Rock bed concepts developed at DTU Energy [1] [5].

Thermal energy storage (TES) pilot plants built at DTU Energy

Shoebox [5]



$$V_{pb} = 1.5 \text{ m}^3$$

$$P_{ch} = 30 \text{ kW}_{el}$$

$$T_{ch} = 600 \text{ }^\circ\text{C}$$

$$C_{th} = 450 \text{ kWh}_{th} (\Delta T = 600 \text{ }^\circ\text{C})$$

$$\eta_{RT} < 68.5 \text{ \% (with one layer)}$$

Droplet [1]

247 cycles, approx. 3500 h



$$V_{pb} = 3.2 \text{ m}^3$$

$$P_{ch} = 45 \text{ kW}_{el}$$

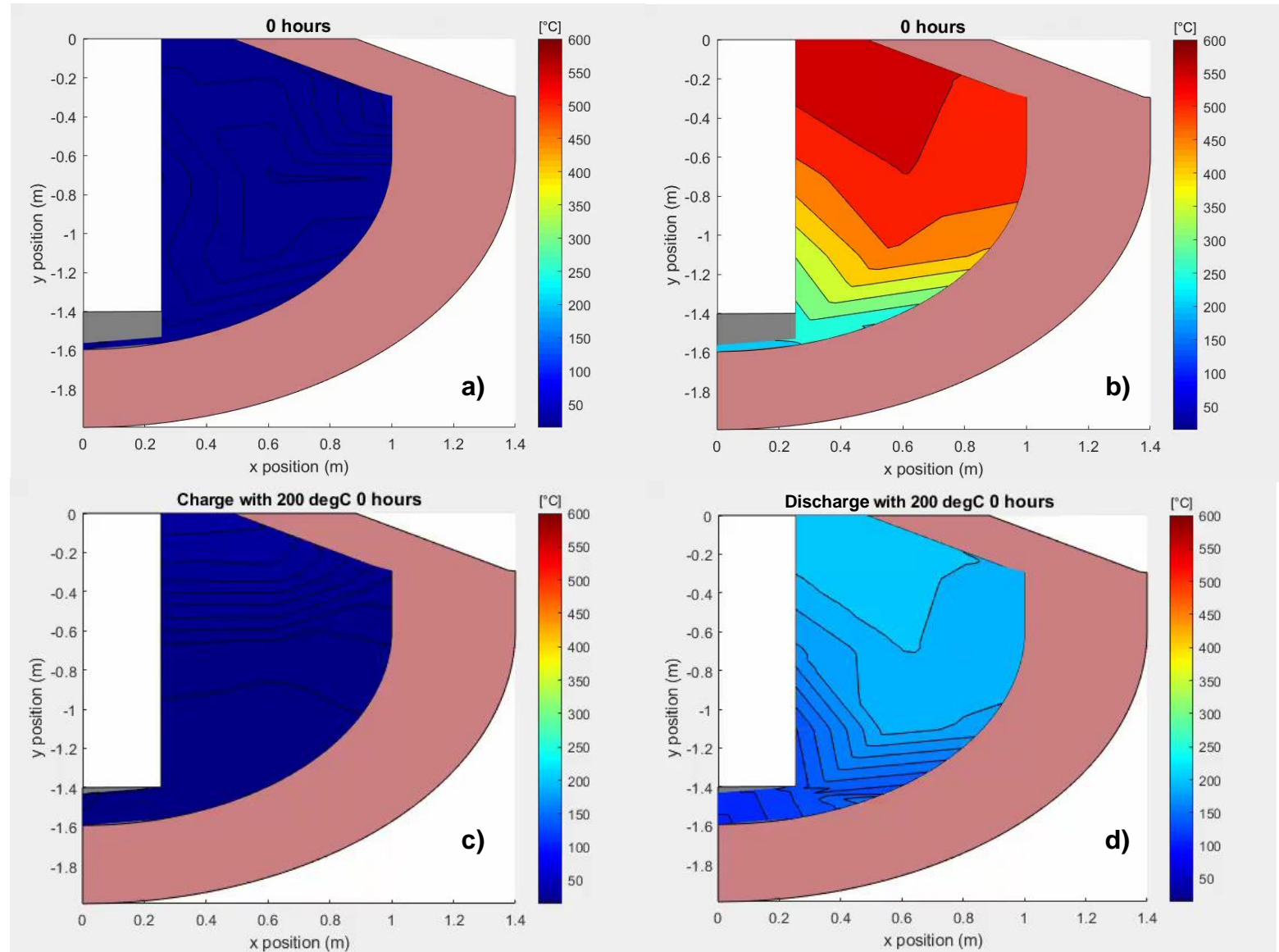
$$T_{ch} < 675 \text{ }^\circ\text{C}$$

$$C_{th} = 1000 \text{ kWh}_{th} (\Delta T = 600 \text{ }^\circ\text{C})$$

$$\eta_{RT} < 80.7 \text{ \%}$$

Video: Reconstructed temperature profiles

Figure 3 Reconstructed temperature during
 a) 600 °C/200 m³/h charge,
 b) followed by a 200 m³/h discharge.
 c) 200 °C/200 m³/h charge,
 d) followed by a 200 m³/h discharge.



Temperature in the outlet pipe

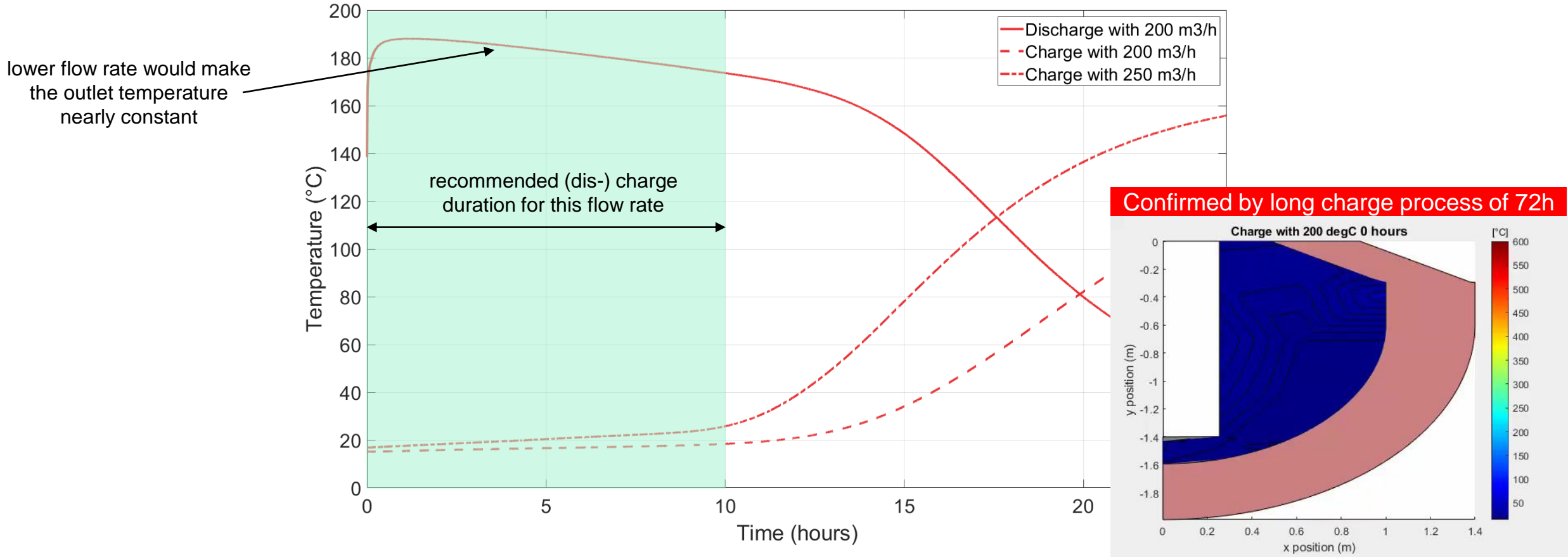


Figure 4 Temperature in outlet pipe as a function of time for 200°C experiments.

Rock bed temperature distribution

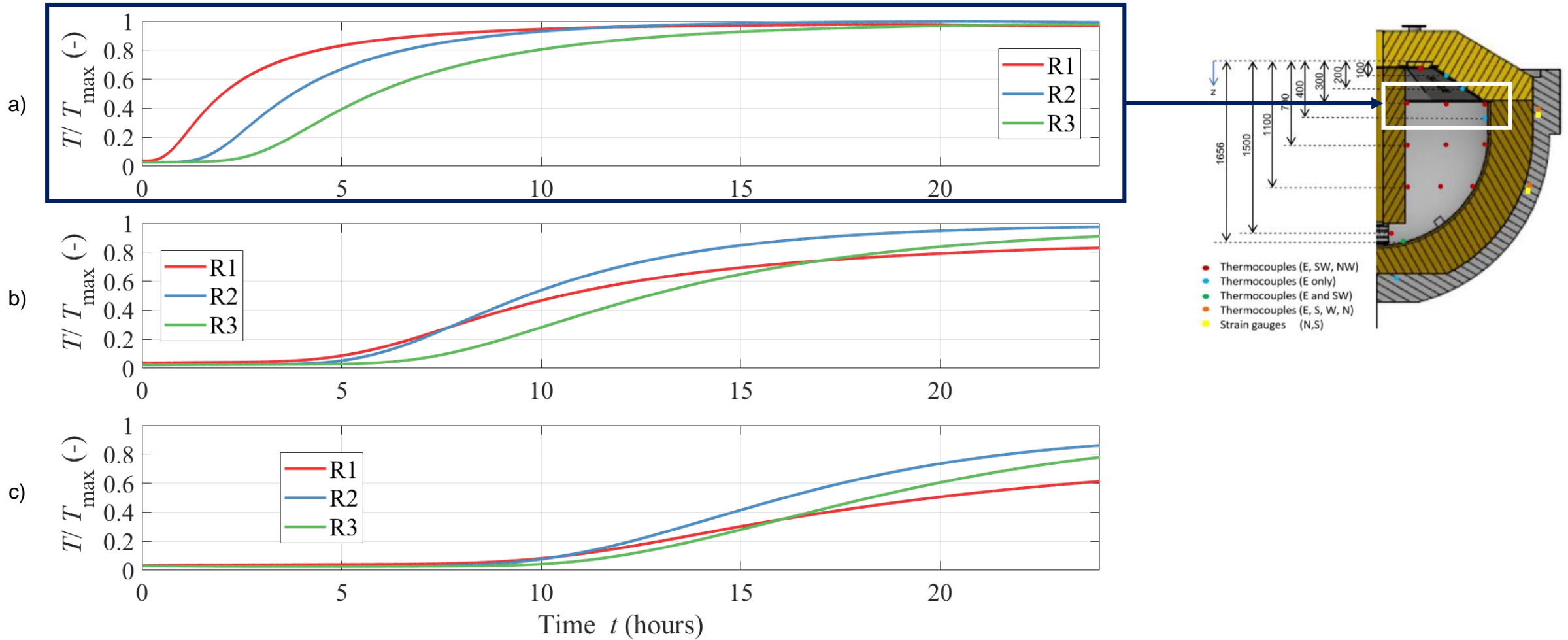


Figure 5 Dimensionless temperature as a function of time for all three radial positions (R1,R2,R3) and three axial positions at depths of a) $z = 300$ mm b) $z = 700$ mm c) $z = 1100$ mm) in NW orientation during 600°C (solid) and 200°C (dashed), both with $200 \text{ m}^3/\text{h}$.

Rock bed temperature distribution

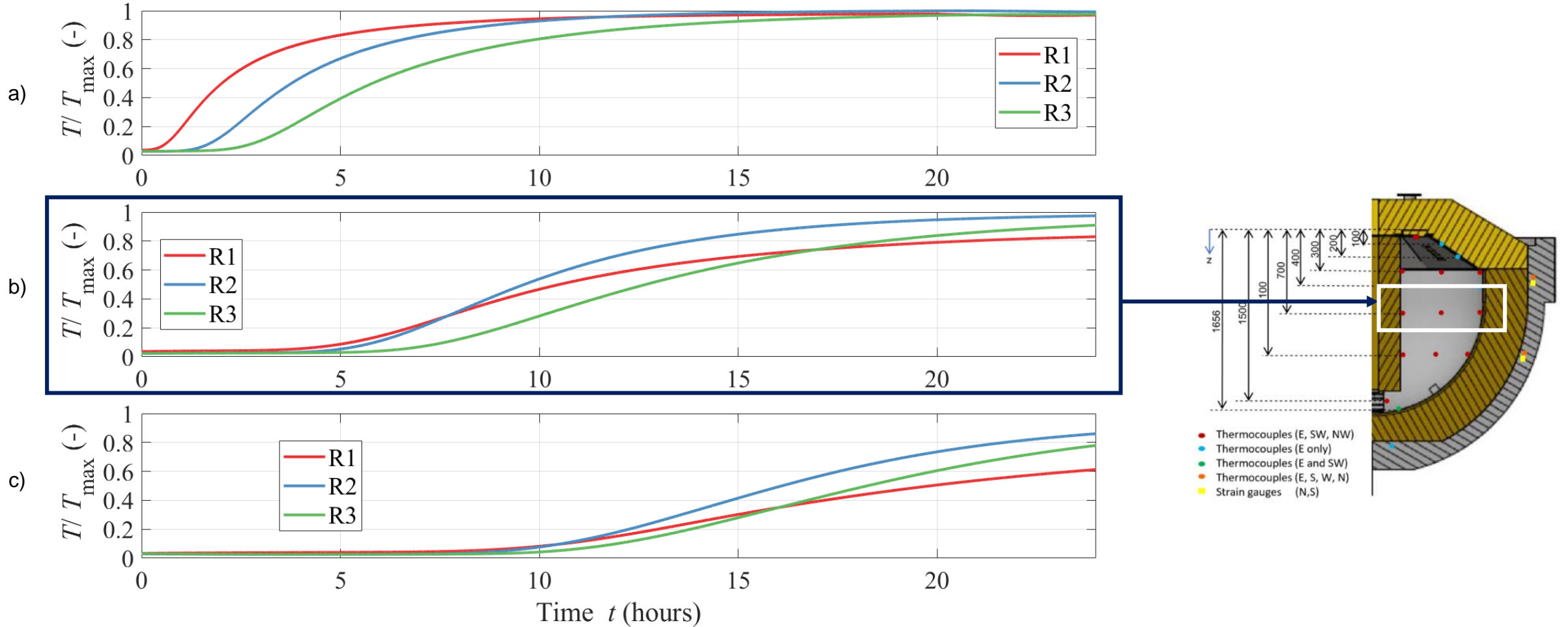


Figure 5 Dimensionless temperature as a function of time for all three radial positions (R1,R2,R3) and three axial positions at depths of a) $z = 300$ mm b) $z = 700$ mm c) $z = 1100$ mm) in NW orientation during 600°C (solid) and 200°C (dashed), both with 200 m³/h.

Rock bed temperature distribution

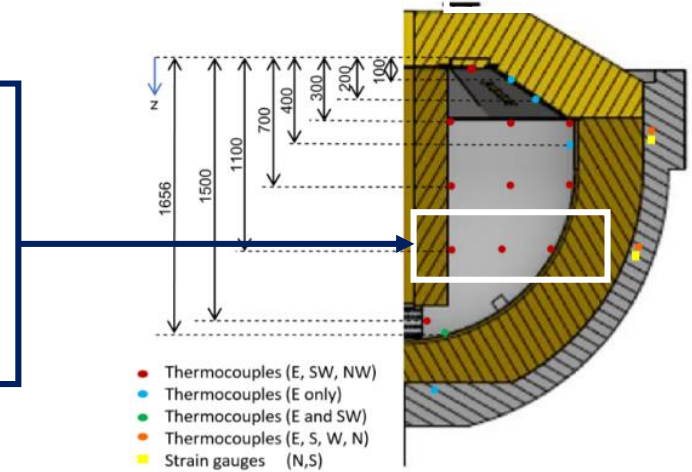
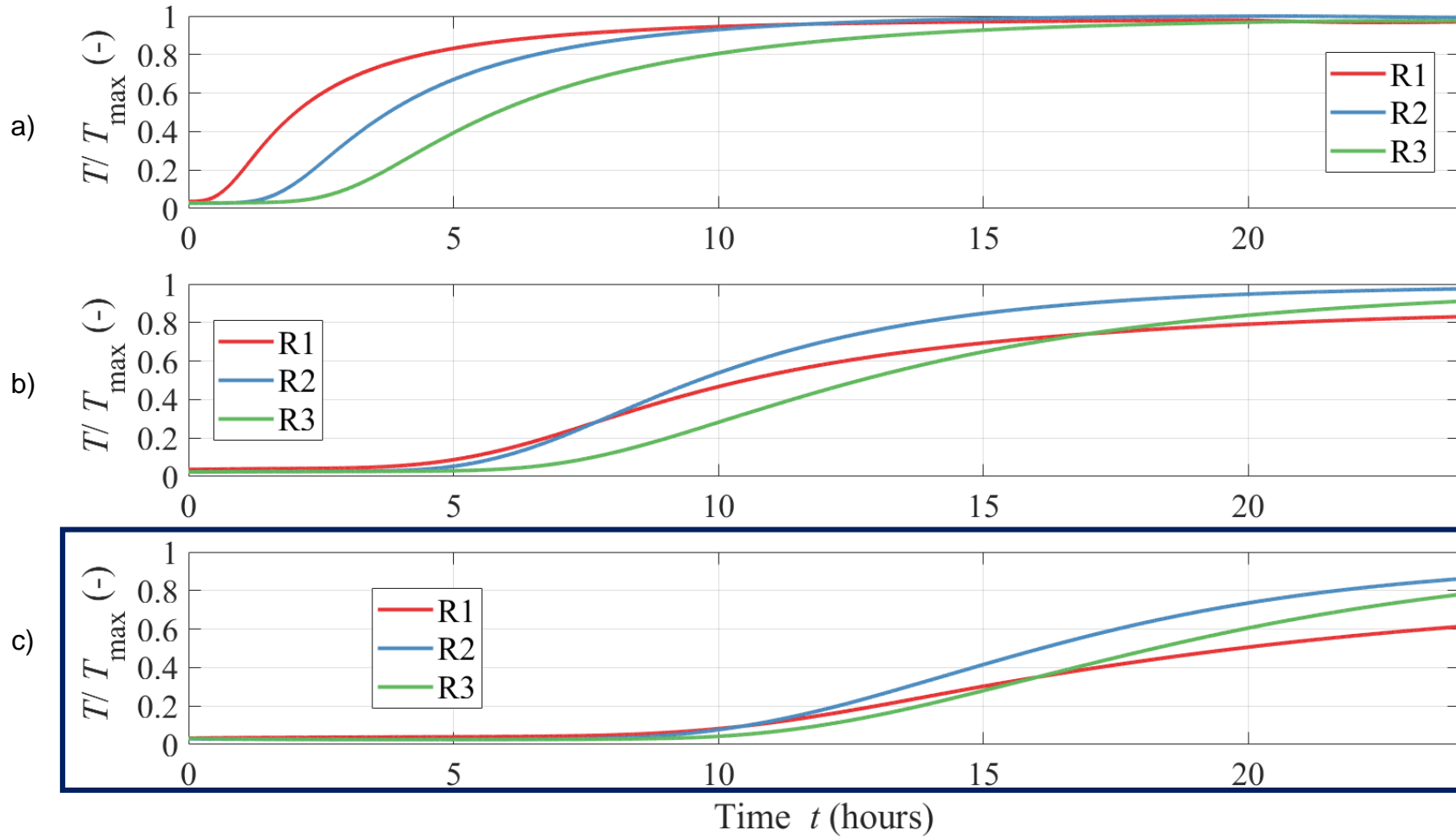
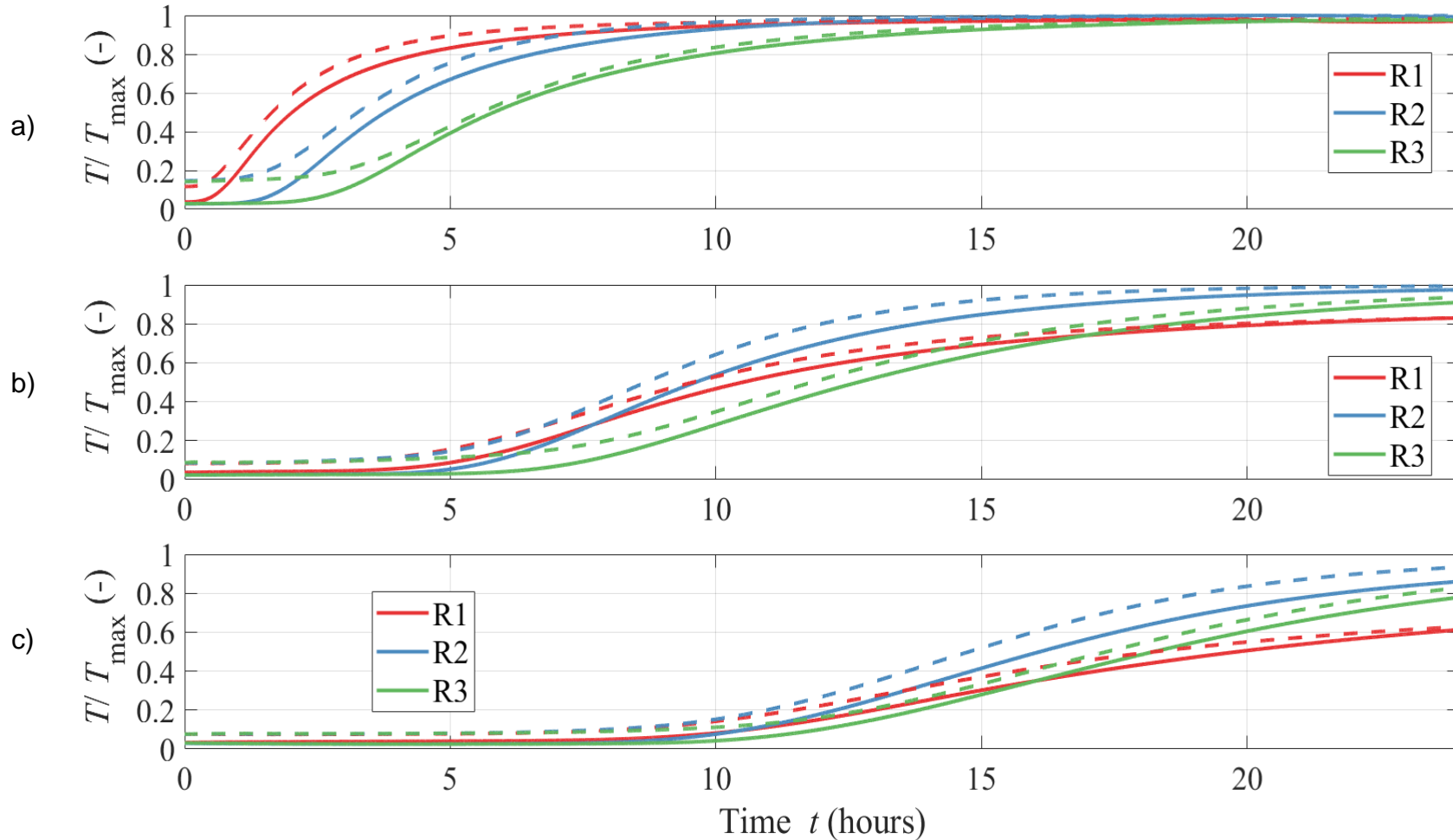


Figure 5 Dimensionless temperature as a function of time for all three radial positions (R1,R2,R3) and three axial positions at depths of a) $z = 300$ mm b) $z = 700$ mm c) $z = 1100$ mm) in NW orientation during 600°C (solid) and 200°C (dashed), both with $200\text{ m}^3/\text{h}$.

Rock bed temperature distribution



- same general behaviour (R1-R3)
- faster energy storage
- difference between heater and highest rock bed temperature is smaller

Figure 5 Dimensionless temperature as a function of time for all three radial positions (R1,R2,R3) and three axial positions at depths of a) $z = 300$ mm b) $z = 700$ mm c) $z = 1100$ mm) in NW orientation during 600°C (solid) and 200°C (dashed), both with 200 m³/h.

Video: CFD modeling

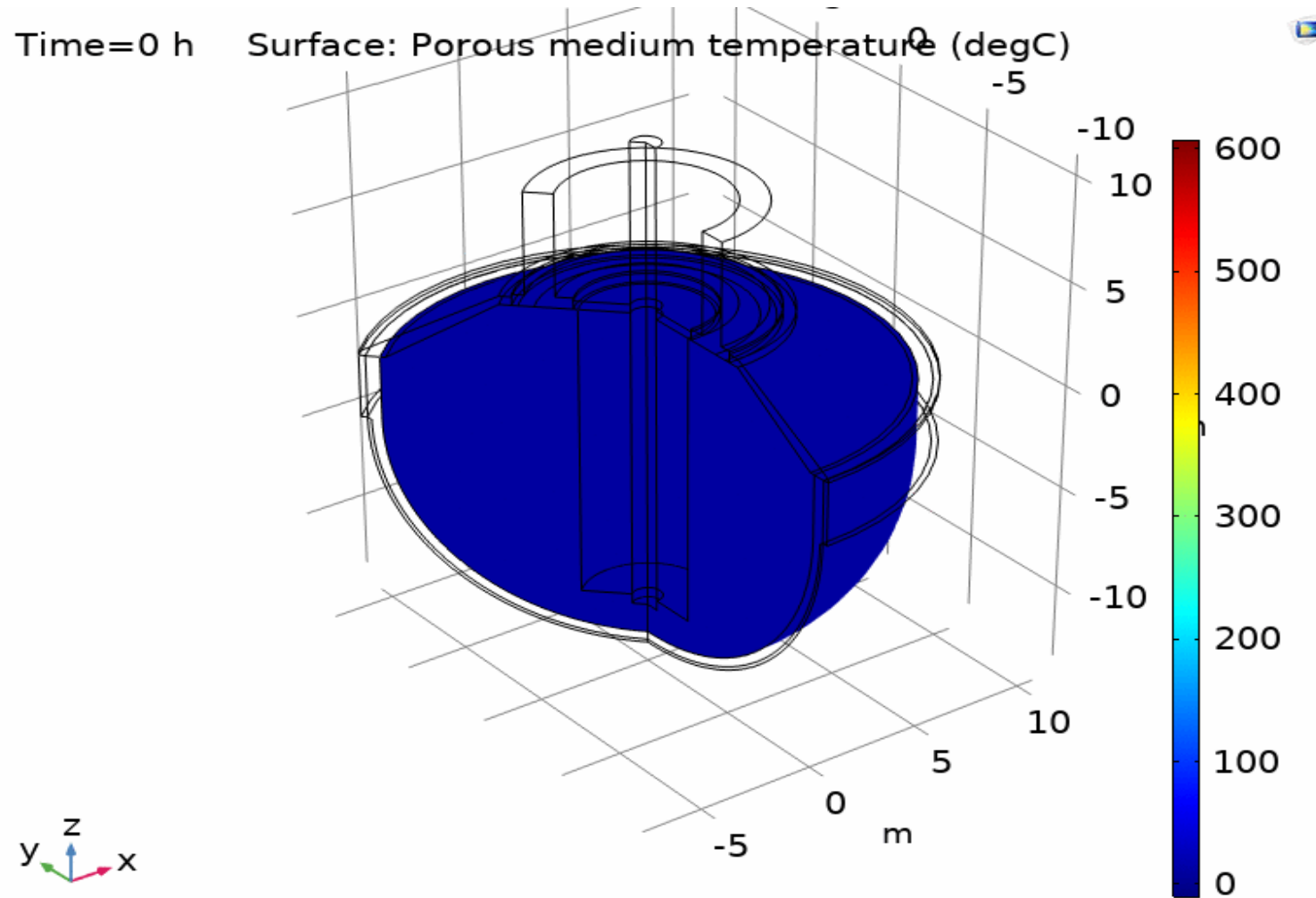
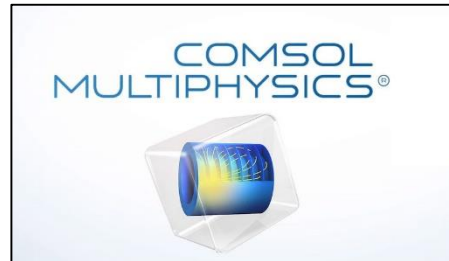
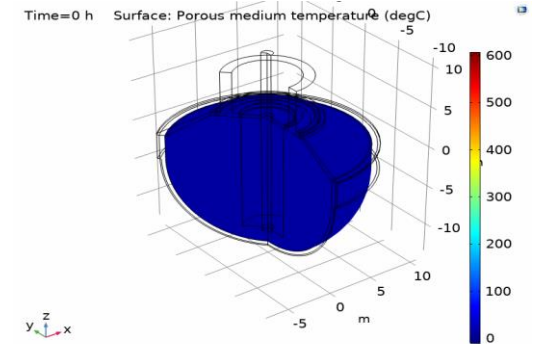


Figure 6 Animation of the charge and discharge process of an upscaled rock bed based on CFD modeling.

Outlook

- Thermal energy storage is a promising way to incorporate renewable energy sources with intermittent power output into the electricity grid and industrial processes
- Rock beds represent a **thermally efficient, cost-effective** and **readily available** thermal storage for temperatures above 200 °C
 - Operated the pilot plant for over 2 years and 3500 operating hours with no failures to date
- Successful validation of our CFD models, development of dynamic model for system integration



- DTU Energy is investigating the supply of process heat, potentially in combination with electricity, and is happy to support industries during their decarbonization

Thank you.



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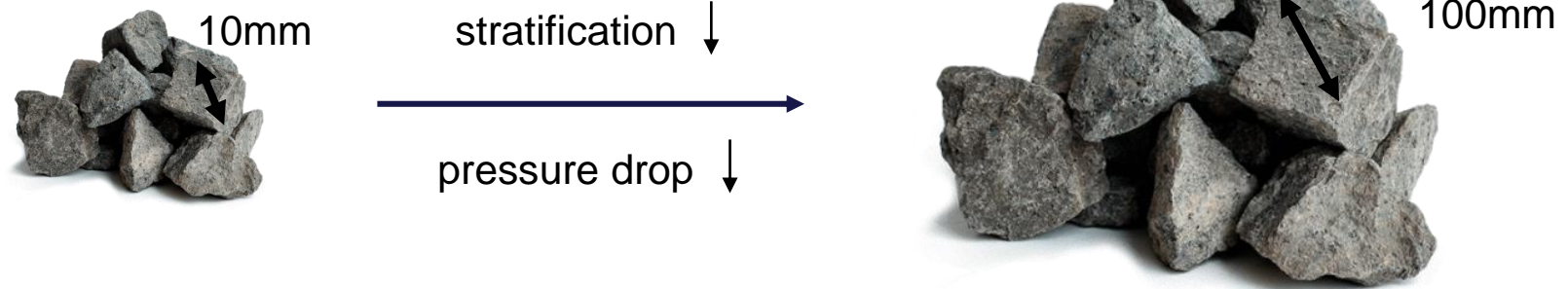
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- [2] Fleiter, T.; Steinbach, J.; Ragwitz, M. et al. (2016): Mapping and analyses for the current and future (2020 - 2030) heating/cooling fuel deployment; WP 3+4 European Commission under contract N°ENER/C2/2014-641.
- [3] Illustoon, [can be found here](#)
- [4] KindPNG, [can be found here](#)
- [5] Schneider, [can be found here](#)
- [6] Marongiu, F., Soprani, S., & Engelbrecht, K. (2019). Modeling of high temperature thermal energy storage in rock beds – Experimental comparison and parametric study. *Applied Thermal Engineering*, 163, [114355]. <https://doi.org/10.1016/j.applthermaleng.2019.114355>

Back up: Construction of the Rock Bed 2.0



Back up: Rock selection



Nr	Petrologic classification	Origin	High temp.	Average c_p raw [J/(K*g)]	Average c_p after heating [J/(K*g)]	Density [g/cm ³]	Average c_p after heating times Density [J/(K*m ³)]
1	Magnetite	Sweden	Yes	0.93	0.82	4.68 ± 0.23	3.8
2	Dunite	Norway	No	n/a	n/a	2.74 ± 0.10	n/a
3	Ilmenit-norite/Gabbro	Sweden	Yes	0.90	0.82	2.82 ± 0.28	2.2
5	Anorthosite	Norway	Yes	1.08	0.95	2.71 ± 0.09	2.6
6	Diabase	Sweden, Finland	Yes	1.13	0.96	2.75 ± 0.09	2.6
7	Basalt	Germany, Austria	Yes	1.08	0.85	3.09 ± 0.39	2.6
8	Quartzite	Sweden	No	n/a	n/a	2.66 ± 0.07	n/a
9	Granite	Denmark	No	1.18	n/a	n/a	n/a

